

Brother 1034d Serger: Left Needle Thread Not Catching In Chain

1. Re-thread in order. All Four Cones. Set tension dials at 0,0,0,0

<http://sewinginthebarn.com/howto/threading.html>

2. Needles properly offset as in the manual diagram with flatside to the back. See the NEEDLES document here <http://brother1034dserger.org/downloads>

3. Use the right type of needle for the Fabric you are serging

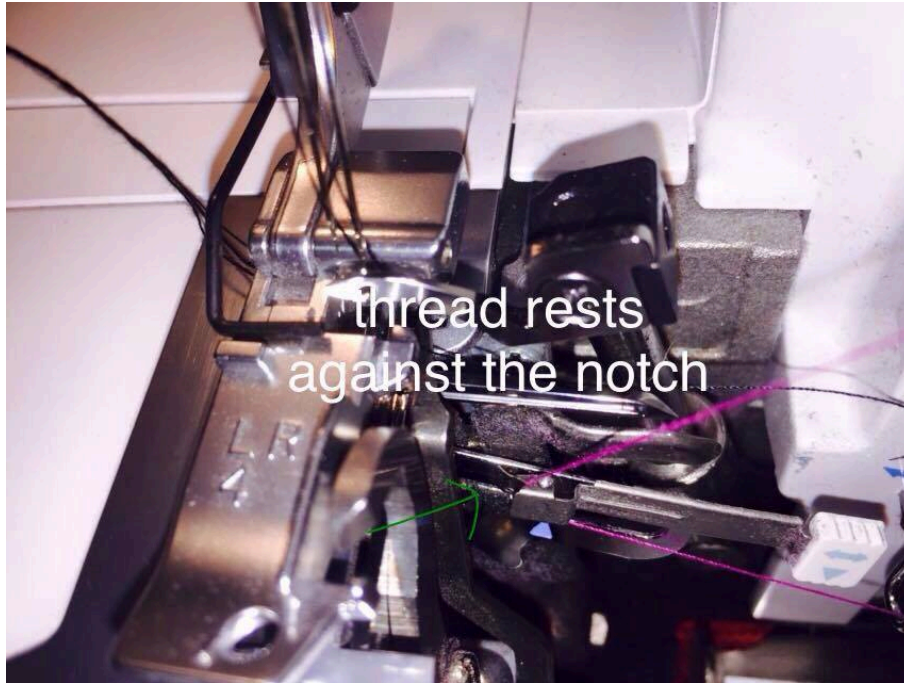
NEEDLE TYPE	NEEDLE SIZE	FABRIC TYPE	THREAD SIZE 50 = AVERAGE
<b>UNIVERSAL</b>	60 (9)	Voile, chiffon, very delicate	80, Fine Cotton
	70 (11)	Voile, sheers, delicate	60, Fine Cotton
	80 (12)	Shirtings, poplin, rayons, light wool	50 Gütermann Sew-All, Laska Cotton
	90 (14)	Medium - heavy, calico, linen	50, 40, 30, Gütermann Sew-All
	100 (16)	Heavy fabric, upholstery, bag making	Gütermann Extra
	110 (18)	Extra heavy fabric, upholstery	Gütermann Topstitch, Extra
<b>SHARPS</b>	70 (11)	Voile, delicate, microfibre	60, Fine Cotton
	80 (12)	Shirtings, microfibre, wool worsted	50, Gütermann Sew-All
	90 (14)	All sharps produce perfect top stitching	50, 40, 30, Gütermann Sew-All
<b>BALL POINT</b>	70 (11)	Light knits, tricot	60, Fine Cotton
	80 (12)	Interlock, Lacoste	50, Gütermann Sew-All
	90 (14)	Med-heavy knits, double knit	50, 40, Gütermann Sew-All
<b>STRETCH</b>	75 (11)	Light lycra, elasticised fabrics	50, Gütermann Sew-All
	90 (12)	Elastic, heavier lycra, elasticised fabrics	50, 40, Gütermann Sew-All
<b>JEANS</b>	90 (14)	Denim, tightly woven fabrics	50,40, Gütermann Sew-All
	100 (16)	Spear point pierces fabrics	Gütermann Extra, Sew-All
<b>LEATHER</b>	90 (14)	For all leather and vinyl	50, 40, 30, Gütermann Extra, Sew-All
	100 (16)	Do not use with ultra-suede	50, 40, 30, Gütermann Topstitch, Extra
<b>METALFIL</b>	80 (12)	Decorative sewing on various fabrics using metallic thread	40, 50, Metallic Threads
<b>TWIN</b>	Various	Twin needle and decorative sewing on various fabrics	Equivalent to relative single needle

Always test needle and thread on a piece of your fabric. Check tension, stitch size and thread compatibility with fabric.

Additional Brother 1034d Serger Help Files: <http://brother1034dserger.org/downloads>

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4. Lower Looper thread lays across the notch not embedded in the notch



5. Lower Looper thread goes UNDER the Upper Looper thread where they are passing on the way to the back of the machine just to the right of the presser foot. **Make sure they are not crossing each other.**