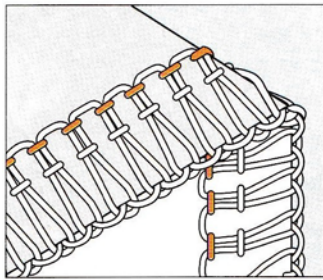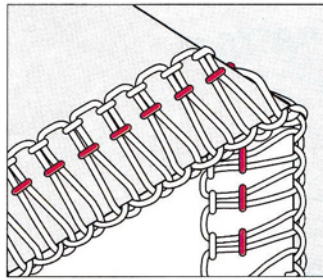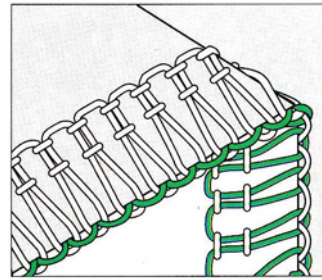# 1. THREAD USES
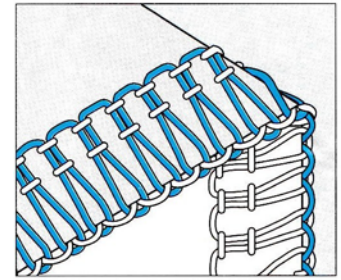

Left needle thread

Right needle thread

Upperlooper thread

Lowerlooper thread

2. THREADING ORDER

4th   **3rd**   **1st**   **2nd**
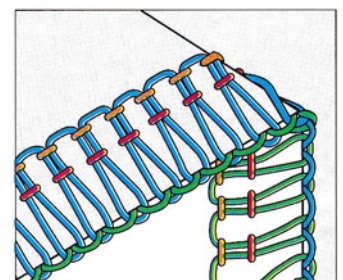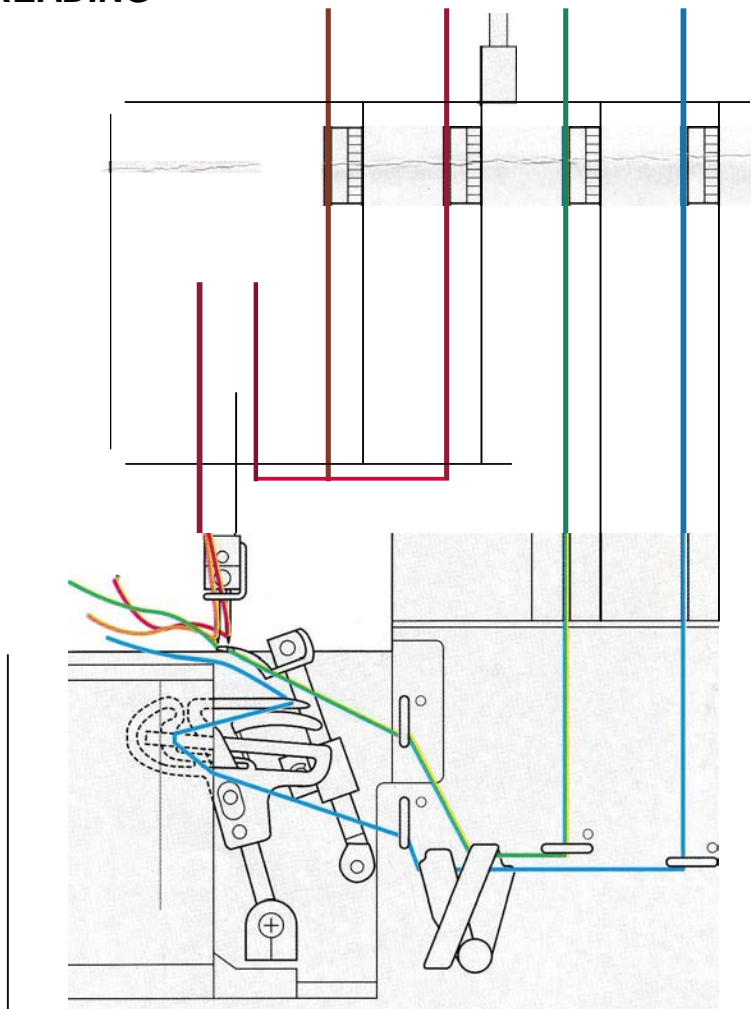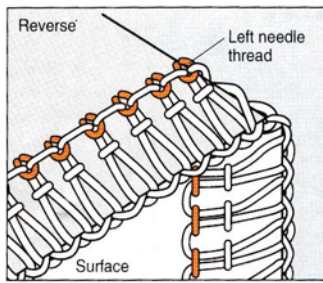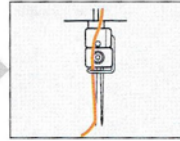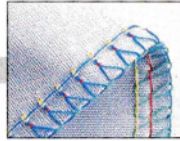
3. CHART OF THREADING

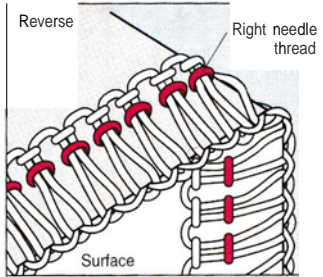Four thread overlock stitch

NOTE

Follow the threading order in step 2 above to achieve the best quality stitch from your serger. (Green ─ Blue ·─· Red ─ Orange)

Row 1 (left needle thread):
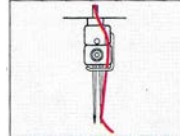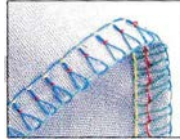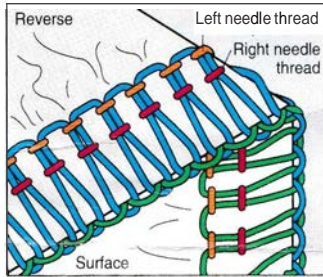Reverse — Left needle thread
Surface

Left needle thread is loose.

Tighten left needle thread. (orange)

Row 2 (right needle thread):
Reverse — Right needle thread
Surface

Right needle thread is loose.

Tighten right needle thread. (red)

Row 3:
Reverse — Left needle thread, Right needle thread
Surface

Left needle thread is tight.
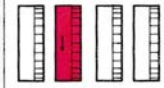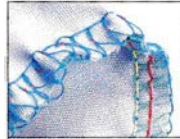
Loosen left needle thread. (orange)

Right needle thread is tight

Loosen right needle thread. (red)
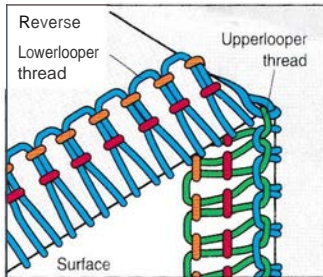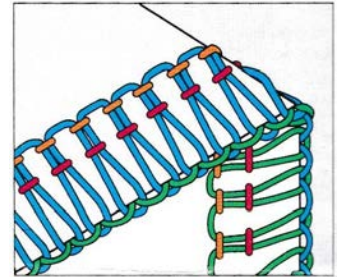
Row 4:
Reverse — Lowerlooper thread, Upperlooper thread
Surface

Upperlooper thread is tight.

Loosen upperlooper thread. (green)

Lowerlooper thread is loose.

Row 5:
Reverse — Lowerlooper thread, Upperlooper thread
Surface

Upperlooper is loose.

Tighten upperlooper thread. (green)

Lowerlooper is tight.

Row 6:
Reverse — Lowerlooper thread, Upperlooper thread
Surface

Upperlooper thread is loose.

upperlooper — Tighten
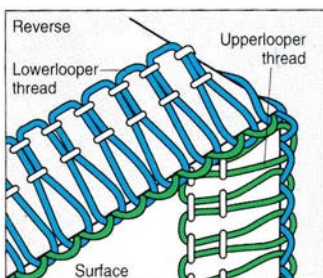
Lowerlooper thread is loose.

NOTE
Order of thread tension adjustment

tension, do it in the following order;
1) Left needle thread
2) Right needle thread
3) Upperlooper thread
4) Lowerlooper thread
This is the easiest way to obtain correct thread tension.

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