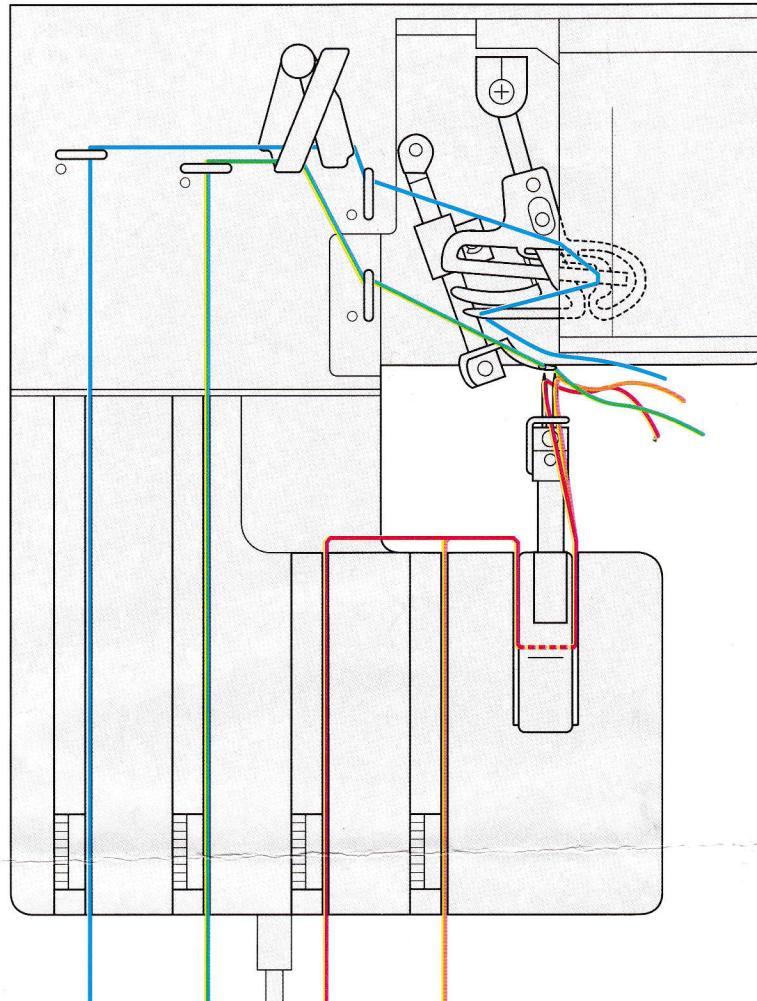
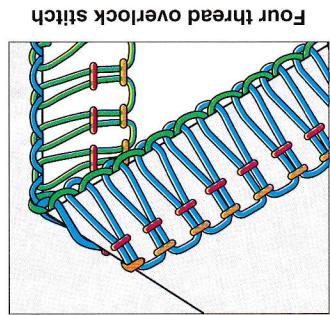


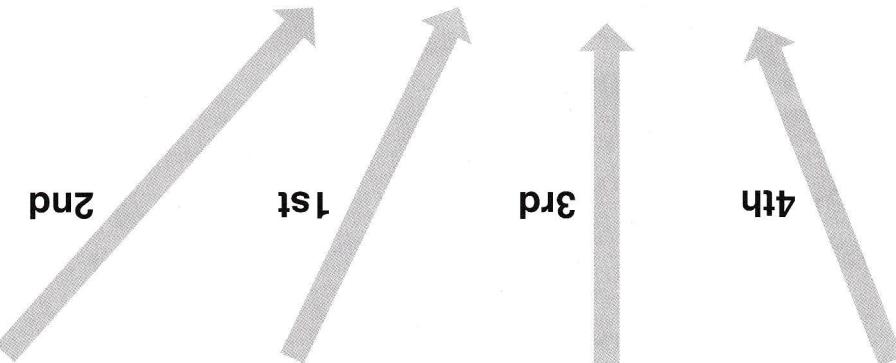
NOTE

Follow the threading order in step 2 above to achieve the best quality stitch from your serger. (Green → Blue → Red → Orange)



3. THREADING

2. ORDER



Left needle thread

Right needle thread

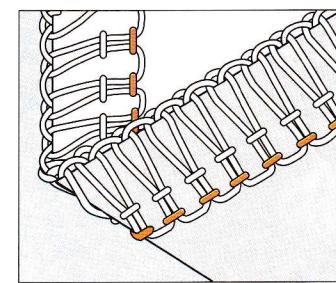
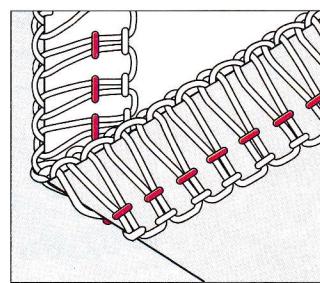
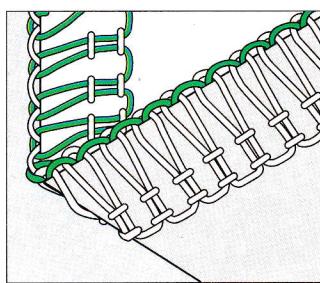
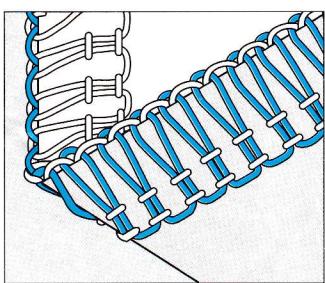
Upper looper thread

1st

2nd

3rd

4th



1. THREAD USES

NOTE
Order of thread tension adjust-
ment
When you adjust the thread
tension, do it in the following
order:
1) Left needle thread
2) Right needle thread
3) Upperloopper thread
4) Lowerloopper thread

Correct thread tension.
This is the easiest way to obtain
correct thread tension.

