

Ruffles and Rolled Hem Settings

Brother 1034D Settings

Manual Method for Ruffles: (does not require Brother Gathering Foot)

First you will be using both needles so do not take either of them out.

Next you will need to remove your stitch finger.

When you start serging make sure to take it slow you will get better ruffles.

Regular foot works fine.

side settings

differential feed is 2.0

then stitch length is 4

stitch width is 5

front settings

left needle is 7

right needle is 7

upper looper is 5

lower looper is 5

Rolled Hem:

no stitch finger

no left needle

side settings:

differential feed: .7

stitch length: R

stitch width: R

front settings:

left needle: no needle

right needle: 4

upper looper: 5

lower looper: 7

See also: [Using The Brother Gathering Foot Part#SA213](#)

To buy the Gathering Foot – here is the link

<https://www.amazon.com/Brother-SA213-Serger-Gathering-Foot/dp/B001UYWWAQ>